



Replacement Seal Installation for GLIDE GMSS housing

Old seal removal Procedures

1. Remove the screws holding the faceplate onto the housing and set aside.



2. Use a screwdriver or similar tool to pry the old seal from the housing. Alternating sides will aid in the removal.



3. After seal is removed, wipe and clean out the inside of the housing.

NEW Seal Installation Procedures

**** (DO NOT REMOVE CARDBOARD RETAINER INSIDE OF SEAL) ****

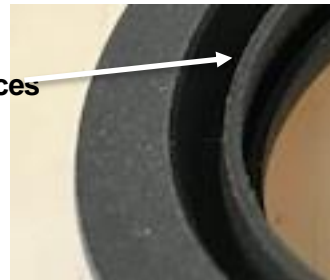
Retainer was removed only to show lip orientation more clearly in photos.

4. Arrange the seal so that the rolled side of the seal see: *(Item a)* faces the cover and the seal lip side *(Item b)* faces down into the housing. Center the seal in the housing and press down on the seal with the palm of your hand to seat the seal almost completely into the housing.



(a) rolled edge faces the cap.

(b) sharp edge faces into the housing.



5. Place cover on top of seal and start the 6 screws. Tighten the screws in an alternating pattern until all are snug and there isn't any (visible) space between the seal cover and the housing.



No visible gap after tightening screws.

6. After replacing seal, make sure to use a Glide Install Tool when reinstalling drive shaft through the seal system.